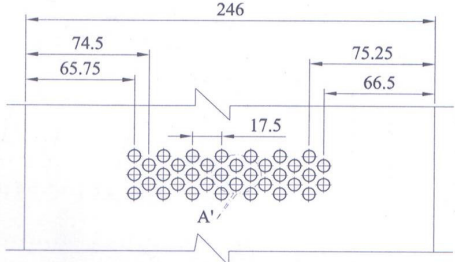


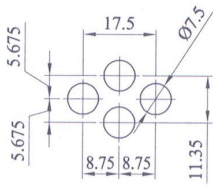
D:\DESIGN-6\LSF-SPARE PART MANUFACTURER FILE DATA\BIOFUEL\LSF-06_CPM (BIOFUEL)\M.JUMBO\LSD-476B_DETAIL DRG OF DIE (THK-115) (12 HOLES).PVT. LTD.
 DO NOT SCALE, IF ANY DOUBT PLEASE ASK.
 PLEASE DESTROY THE OLD REVISION OF THIS DRAWING.

UNAUTHORISED USE OF THIS DRG. OR MAKING PRODUCT AS PER THIS DRG. WITHOUT OUR PERMISSION OR ANY OTHER MISUSE IS NOT PERMITTED.

ALL THE DIMENSIONS ARE IN MM OTHERWISE MENTIONED.
 ALL THE SHARP EDGES MUST BE REMOVED.



DIE HOLE PATTERN
 SCALE-2:1



DETAIL - A
 SCALE-5:1

NO. OF ROWS- 7+7
 NO.OF LINES- 292
 DIE- Ø6MM

UNSPECIFIED TOLERANCES in MM (ISO 2768-1)			
0 TO 06	±0.05	120 TO 400	±0.2
06 TO 30	±0.1	400 TO 1000	±0.3
30 TO 120	+0.15	1000 TO 2000	+0.5

SURFACE FINISH	▽▽▽▽	▽▽▽	▽▽	▽	~					
IS: 3073-1967	0.025	0.1	0.2	0.8	1.6	6.3	12.5	25	50	100
Ra VALUE -um	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓



LARK

LARK ENGG. CO. (INDIA) PVT. LTD.

I.T.I., SASAULI ROAD, YAMUNA NAGAR, PH.: 91-01732-254685, 259685
 Find us at : www.larkengco.com , e-mail : info@larkengco.com

TITLE :
 MAKE CPM

ITEM:
 DETAIL DRG OF DIE (THK-115)

REFERENCE DRG NO. :
 LSD - 476 B

DRN. BY	KARAN
CKD. BY	
APPD. BY	
DATE	29-12-20

Job	REV. NO.	SHT
	01	A4

01	DRG HAS BEEN REVISED	16.01.21	KARAN			
REV. NO./ZONE	REVISION DETAIL	DATE	DRN. BY	CHKD. BY	APPD. BY	