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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

| S.No. | Check Parameter | Specification Observations | Remarks |
|-------|--|----------------------------|--------------------------|
| 1. | Work order No. | 12228 | 39/52 |
| 2. | Visual Inspection | ok - 3.0 mm (M. dimbo) | Pre-co Dong No 549A/B |
| 3. | Pellet Die No. | 12214 | UT-ak |
| 4. | Hardened by | hark ferny | Relief-ak |
| 5. | Received by after hardening (Name) | Jayjeer | (3-3) > 13 mm |
| 6. | Hardness achieved on 1 st side | 50.0-50.1 HR | Relief 3.5 > 13 mm |
| 7. | Hardness achieved on 2 nd side | 49.8-49.7 HR | Counter-ak |
| 8. | Ovality after hardening 1 st side | (0.6) mm | PCD- 640 mm |
| 9. | Ovality after hardening 2 nd side | (0.2) mm | Tapping M20 |
| 10. | Outside Diameter | 704 mm | Deep - 18-6 mm |
| 11. | Inside Diameter | 600 mm | Tapping M16 |
| 12. | Width of die | 222 mm | Holes - 12 |

Inspected By (Sign) & Date

Jayjeer 21/6/24

1. Finish Fitting size 1st side

690 + .12 + .12 mm Tapper 12°

Final size check

2. Finish Fitting size 2nd side

690 + .12 + .12 mm Tapper 12°

by - Sandeep Singh

3. Finish size made by

Kethi op

Inspected By (Sign) & Date

Jayjeer 21/6/24

Sign ATETA

1. Supplied to (Customer Name)

SKM, Kosmetaka

2. Dispatch Date

Reported By (Sign) & Date

Jayjeer 21/6/24

Satsar
21/6/24

Reviewed by (Engineer-CNC)

Manager-CNC