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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		12136	29/40
2.	Visual Inspection	OK - 3.0 mm	(Semi-d)	Dimple mark (2)
3.	Pellet Die No.	11324		UT-OK
4.	Hardened by	hark penny		Relief - OK
5.	Received by after hardening (Name)	Jayjeer		(2-2) > 14 mm
6.	Hardness achieved on 1 st side	50.1 - 49.9 HRC	Relief	3-5 3 11 mm
7.	Hardness achieved on 2 nd side	49.4 - 49.8 HRC	(A)	Counter - OK
8.	Ovality after hardening 1 st side	(0.3) mm		PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.2) mm		Tapping M20
10.	Outside Diameter	500 mm		Deep - 16.5 mm
11.	Inside Diameter	420 mm		Tapping M16
12.	Width of die	158 mm		Holdy - 8
Inspected By (Sign) & Date		Jayjeer 21/6/24		
1.	Finish Fitting size 1 st side	489 + 103 + 1.05 mm		
2.	Finish Fitting size 2 nd side	489 + 104 + 1.05 mm		
3.	Finish size made by			
Inspected By (Sign) & Date		Jayjeer 21/6/24		
1.	Supplied to (Customer Name)	Ashokra cattle, Bihar		
2.	Dispatch Date			
Reported By (Sign) & Date		Jayjeer 21/6/24		

Satish 21/6/24

Reviewed by (Engineer-CNC)

Manager-CNC