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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work rder No.	11011	22140
2.	Visual Inspection	ok - 3.2 mm (Junior)	Dwg No Lark Std
3.	Pellet Die No.	11506	UT-ok
4	Hardened by	Lark Penney	Relief - ok
5	Received by after hardening (Name)	Janjir	(2.2) > 21 mm
6	Hardness achieved on 1st side	51.1 - 51.2 HRC	> 18 mm
7	Hardness achieved on 2nd side	50.4 - 50.9 HRC	Counter - ok
8	Ovalty aftery hardening 1st side	(0.4) mm	PCD - 355 mm
9	Ovalty aftery hardening 2nd side	(0.2) mm	Tapping M16
10	Outside Diameter	400 mm	Deep - 19 mm
11	Inside Diameter	320 mm	Tapping No of
12	Width of die	142 mm	Holes - 8
	Inspected By (Sign) & Date	Janjir 16/1/24	
1.	Finish Fitting size 1st side	393 + .03 + .04 mm	
2.	Finish Fitting size 2nd side	393 + .01 + .05 mm	
3.	Finish size made by	(D)	
	Inspected By (Sign) & Date	Janjir 16/1/24	
1.	Supplied to (Customer Name)	Swapan Sutradhar, Assam	
2.	Dispatch Date		
	Reported By (Sign) & Date	Janjir 16/1/24	

16/1/24

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CV

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