

8609



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

| S.No. | Check Parameter | Specification Observations | Remarks |
|-------|--|----------------------------|------------------|
| 1. | Work order No. | 12105 | 34/170 |
| 2. | Visual Inspection | ok - 4.0 mm (SSSTD) | Pro, 633 AM |
| 3. | Pellet Die No. | 12186 | 09-06 |
| 4. | Hardened by | Lark Birony | Relief - ok |
| 5. | Received by after hardening (Name) | Jayja | (3-3) 20 mm |
| 6. | Hardness achieved on 1 st side | 50-3-50.5 HRC | Relief 4.5 16 mm |
| 7. | Hardness achieved on 2 nd side | 50.1-50.4 HRC | Conform - ok |
| 8. | Ovality after hardening 1 st side | (0.5) mm | PCD - 56.5 mm |
| 9. | Ovality after hardening 2 nd side | (0.6) mm | Tapping M16 |
| 10. | Outside Diameter | 620 mm | Dia - 18.7 mm |
| 11. | Inside Diameter | 520 mm | Tapping Ho of |
| 12. | Width of die | 186 mm | HoLy - 12 |

Inspected By (Sign) & Date

Jayja 15/6/24

1. Finish Fitting size 1st side

620-6 + 0.08 + 0.09 mm Tapper 12°

2. Finish Fitting size 2nd side

620-6 + 0.12 + 0.12 mm Tapper 12°

3. Finish size made by

Inspected By (Sign) & Date

Jayja 15/6/24

1. Supplied to (Customer Name)

Godrej Agrovet LTD, Maharashtra

2. Dispatch Date

Reported By (Sign) & Date

Jayja 15/6/24

Satya 15/6/24

Reviewed by (Engineer-CNC)

Manager-CNC