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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12092	45/55
2.	Visual Inspection	OK - 8.0 mm (SSCW)	Proc Dongle - 14937 AP
3.	Pellet Die No.	12526	UT-OK
4.	Hardened by	hark pernie	Relief - OK
5.	Received by after hardening (Name)	Jayju	(3-3) 2 18 mm
6.	Hardness achieved on 1 st side	50.0 - 50.3 HRC	Relief 8.5 10 mm
7.	Hardness achieved on 2 nd side	50.2 - 51.0 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.3) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping 172
10.	Outside Diameter	630 mm	Deep - 18.7 mm
11.	Inside Diameter	520 mm	Tapping Hole
12.	Width of die	222 mm	Hole - 12

Inspected By (Sign) & Date Jayju 14/6/24

1.	Finish Fitting size 1 st side	618.5 ± .03 7.04 mm Tapper 12°
2.	Finish Fitting size 2 nd side	618.5 ± .04 7.05 mm Tapper 12°
3.	Finish size made by	_____

Inspected By (Sign) & Date Jayju 14/6/24

1.	Supplied to (Customer Name)	Shri Gurunarak, Rajasthan
2.	Dispatch Date	_____

Reported By (Sign) & Date Jayju 14/6/24

Reviewed by (Engineer-CNC) Satya 14/6/24

Manager-CNC