



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

2591

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	11500	32/65-5
3.	Pellet Die No.	OK-10.0 mm (M. Lumber) 12527	new Dyaga-871AB 05-ok
4.	Hardened by	hark perner	Rebut ok
5.	Received by after hardening (Name)	Jayjir	11.0 = 33-5mm 3 all
6.	Hardness achieved on 1 st side	51.5-51.9 HRC	
7.	Hardness achieved on 2 nd side	51.6-51.8 HRC	Com for ok
8.	Ovality after hardening 1 st side	(0.5) mm	POD-650 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping M16
10.	Outside Diameter	711 mm	Deep-34 mm
11.	Inside Diameter	580 +.20 +.25 +.15 +.20 mm	Tapping Ho of
12.	Width of die	193 mm	Holes-4

Inspected By (Sign) & Date

Jayjir 12/6/24

1.	Finish Fitting size 1 st side	722 ± .10 ± .10 mm Tappn 5°	Final size check
2.	Finish Fitting size 2 nd side	722 ± .11 ± .12 mm Tappn 5°	by Anil Kumar
3.	Finish size made by		Keth- ap

Inspected By (Sign) & Date

Jayjir 12/6/24

1.	Supplied to (Customer Name)	Biomass word, A.P	Underut-2.8mm
2.	Dispatch Date		

Reported By (Sign) & Date

Jayjir 12/6/24

Sats 13/6/24

Reviewed by (Engineer-CNC)

Manager-CNC