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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12093	3040
2.	Visual Inspection	OK - 3.0 mm (Service)	Recess - 335AD
3.	Pellet Die No.	11837	UT-OK
4.	Hardened by	work Jimmy	Relief - OK
5.	Received by after hardening (Name)	Jayjeer	(2-2) = 13 mm
6.	Hardness achieved on 1 st side	51.8-52.0 HRC	Relief 3.5 - 10 mm
7.	Hardness achieved on 2 nd side	50.5-51.0 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.2) mm	Red PCO - 454 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping $\phi 314$
10.	Outside Diameter	500 mm	Deep - 16.6 mm
11.	Inside Diameter	420 mm	Tapping 10 of
12.	Width of die	158 mm	Half - 8

Inspected By (Sign) & Date

Jayjeer 12/6/24

1. Finish Fitting size 1st side

489 ϕ .08 ϕ .11 mm

2. Finish Fitting size 2nd side

489 ϕ .10 ϕ .12 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayjeer 12/6/24

1. Supplied to (Customer Name)

Haveen Feed, Rajasthan

2. Dispatch Date

Reported By (Sign) & Date

Jayjeer 12/6/24

Satya 12/6/24

Reviewed by (Engineer-CNC)

Manager-CNC