

8589



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12068	29/40
2.	Visual Inspection	ok - 3.0 mm (SEW)	Done by hark
3.	Pellet Die No.	11681	UT-ok
4.	Hardened by	hark perma	Relief - ok
5.	Received by after hardening (Name)	Jayfar	(6-2) ≥ 16 mm 3
6.	Hardness achieved on 1 st side	50.0 - 50.0 HR	13 mm
7.	Hardness achieved on 2 nd side	50.0 - 50.0 HR	Counter - ok
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	500 mm	Deep - 17 mm
11.	Inside Diameter	420 mm	Tapping Hoef
12.	Width of die	182 mm	Hole - 8
Inspected By (Sign) & Date		Jayfar 12/6/24	
1.	Finish Fitting size 1 st side	489 ± .05 ± .05 mm	
2.	Finish Fitting size 2 nd side	489 ± .04 ± .05 mm	
3.	Finish size made by	_____	
Inspected By (Sign) & Date		Jayfar 12/6/24	
1.	Supplied to (Customer Name)	Krishna Trade HR	
2.	Dispatch Date	_____	
Reported By (Sign) & Date		Jayfar 12/6/24	

Saty 12/6/24

Reviewed by (Engineer-CNC)