



Lark Engineering Company (India) Pvt. Ltd.

8587

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.			
2.	Visual Inspection		12063	36/44/50 2nd 02 14805/15
3.	Pellet Die No.		OK - 3.0 mm (M Jew)	07-OK
4.	Hardened by		11993	Relief OK
5.	Received by after hardening (Name)		herk fernu	φ35 ± 14mm
6.	Hardness achieved on 1 st side		Janjan	04.0 ± 6mm
7.	Hardness achieved on 2 nd side		52.0 - 58.5 HRC	Counter - OK
8.	Ovality after hardening 1 st side		51.0 - 58.5 HRC	PCD - 640 mm
9.	Ovality after hardening 2 nd side		(0.0) mm	Tapping M20
10.	Outside Diameter		(0.0) mm	Deep - 18.7 mm
11.	Inside Diameter		701 mm	Tapping Holes
12.	Width of die		600 mm	Holes - 16
			265 mm	

Inspected By (Sign) & Date

Janjan 12/6/24

1. Finish Fitting size 1st side

700 ± 0.05 ± 0.05 mm Tapper 12°

2. Finish Fitting size 2nd side

700 ± 0.07 ± 0.08 mm Tapper 12°

3. Finish size made by

Inspected By (Sign) & Date

Janjan 12/6/24

1. Supplied to (Customer Name)

Reliable Agro, w.B

2. Dispatch Date

Reported By (Sign) & Date

Janjan 12/6/24

Janjan 12/6/24

Reviewed by (Engineer-CNC)

Manager-CNC