



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11551 ✓	37/60 ✓
2.	Visual Inspection	ok - 6.0 mm (M. Symb) ✓	✓
3.	Pellet Die No.	11561 ✓	UT-ak ✓
4.	Hardened by	Lark Punjab	Relief - ak ✓
5.	Received by after hardening (Name)	Janjua	Q7-5 3 23m ✓
6.	Hardness achieved on 1 st side	49.8 - 49.7 - HR ✓	3 ✓
7.	Hardness achieved on 2 nd side	50.2 - 50.3 HR ✓	AP ✓
8.	Ovality after hardening 1 st side	(0.8) mm ✓	Counter - ak ✓
9.	Ovality after hardening 2 nd side	(0.5) mm ✓	PCD - 645 mm ✓
10.	Outside Diameter	720 mm ✓	Tapping M20 ✓
11.	Inside Diameter	600 mm ✓	Dep. 18-dim ✓
12.	Width of die	222 mm ✓	Tapping H ₂ O ✓
Inspected By (Sign) & Date		Janjua 4/6/24 ✓	✓
1.	Finish Fitting size 1 st side	690 ± .10 ± .12 mm ✓	
2.	Finish Fitting size 2 nd side	690 ± .11 ± .12 mm ✓	
3.	Finish size made by	✓	
Inspected By (Sign) & Date		Janjua 4/6/24 ✓	
1.	Supplied to (Customer Name)	Shree Shyam, Rajasthan	
2.	Dispatch Date	✓	
Reported By (Sign) & Date		Janjua 4/6/24 ✓	

Signature
4/6/24

Reviewed by (Engineer-CNC)

Manager-CNC