



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12010	33/40
2.	Visual Inspection	OK - 3.0 mm (SEW)	Drawn - 495 AM
3.	Pellet Die No.	11682	BT-OK
4.	Hardened by	hark fernoy	Relief - OK
5.	Received by after hardening (Name)	Jayjeer	(2-2) 7.13 mm
6.	Hardness achieved on 1 st side	49.4 - 49.5 HRC	5 7 mm
7.	Hardness achieved on 2 nd side	49.2 - 49.5 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.1) mm	PO - 4.5 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping H _{3/4}
10.	Outside Diameter	500 mm	Depth - 18.6 mm
11.	Inside Diameter	420 mm	Tapping H _{0.5}
12.	Width of die	18.73 mm	Hols - 8
Inspected By (Sign) & Date		Jayjeer 3/6/24	-
1.	Finish Fitting size 1 st side	48.7 - 7.12 - 7.12 mm	
2.	Finish Fitting size 2 nd side	48.7 - 7.10 - 7.11 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayjeer 3/6/24	
1.	Supplied to (Customer Name)	Mohan feet Chhattisgarh	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayjeer 3/6/24	

Satyam
3/6/24

Reviewed by (Engineer-CNC)

Manager-CNC