



# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

## Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		11932	33/40
2.	Visual Inspection		OK - 3.0 mm (Jumbo)	Dring No. hark 8/d
3.	Pellet Die No.		12347	UT-OK
4.	Hardened by		Lark Pinam	Relief OK
5.	Received by after hardening (Name)		Janji	(2-2) 213 mm
6.	Hardness achieved on 1 <sup>st</sup> side		48.1 - 49.5 HRC (A)	7 mm
7.	Hardness achieved on 2 <sup>nd</sup> side		49.4 - 49.7 HRC (A)	Counter OK
8.	Ovality after hardening 1 <sup>st</sup> side		(O.D) mm	PCD - 355 mm
9.	Ovality after hardening 2 <sup>nd</sup> side		(O.D) mm	Topping M16
10.	Outside Diameter		400 mm	Deep - 19 mm
11.	Inside Diameter		320 mm	Topping No. of
12.	Width of die		142 mm	Folds - 8

Inspected By (Sign) & Date

Janji 29/5/24

1.	Finish Fitting size 1 <sup>st</sup> side	393 + .05 to .05 mm
2.	Finish Fitting size 2 <sup>nd</sup> side	393 + .05 to .05 mm
3.	Finish size made by	

Inspected By (Sign) & Date

Janji 29/5/24

1.	Supplied to (Customer Name)	Sagivish feeds, Assam
2.	Dispatch Date	

Reported By (Sign) & Date

Janji 29/5/24

Janji 29/5/24

Reviewed by (Engineer-CNC)

Manager-CNC