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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11888	4015
2.	Visual Inspection	OK - 8.0 mm (M. Jambh)	Proc 407 A/B
3.	Pellet Die No.	12193	UT-OK
4.	Hardened by	hark kumar	Relief - OK
5.	Received by after hardening (Name)	Jayraj	(323) 5 18mm
6.	Hardness achieved on 1 st side	50.3 - 50.4 HRC	Relief 8.5 10mm
7.	Hardness achieved on 2 nd side	50.1 - 50.4 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.2) mm	PCD - 640 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping 120
10.	Outside Diameter	710 mm	Deep - 14.8 mm
11.	Inside Diameter	600 mm	Tapping 100
12.	Width of die	222 mm	Hols - 12
Inspected By (Sign) & Date		Jayraj 26/5/24	
1.	Finish Fitting size 1 st side	690 ϕ 12 ϕ 12 mm Tapper 12 $^{\circ}$	Final size check
2.	Finish Fitting size 2 nd side	690 ϕ 12 ϕ 12 mm Tapper 12 $^{\circ}$	by - Sandeep Singh
3.	Finish size made by		hark - ok
Inspected By (Sign) & Date		Jayraj 26/5/24	Sign - 21/5/24
1.	Supplied to (Customer Name)	Kamtharu, U.P	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayraj 26/5/24	

Reviewed by (Engineer-CNC)

Manager-CNC