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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11936	30/45/55
2.	Visual Inspection	ok - 4.5 mm (M. Sub)	new 412 AB
3.	Pellet Die No.	12194	UT-OK
4.	Hardened by	hark panny	Relief - ok
5.	Received by after hardening (Name)	Janji	050 ± 25 mm
6.	Hardness achieved on 1 st side	50.4 - 50.3 HRC ✓	055 10 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.0 HRC ✓	Coem fu - ok
8.	Ovality after hardening 1 st side	(0.3) mm ✓	POD - 640 mm
9.	Ovality after hardening 2 nd side	(0.2) mm ✓	Tapping M20
10.	Outside Diameter	710 700 mm	Tap - 20.8 mm
11.	Inside Diameter	600 mm	Tapping M16
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Janji 24/5/24	
1.	Finish Fitting size 1 st side	690 ± .12 ± .12 mm Tapper 12°	Final size check
2.	Finish Fitting size 2 nd side	690 ± .12 ± .12 mm Tapper 12°	by - Sandeep S12
3.	Finish size made by		Reith - ok
Inspected By (Sign) & Date		Janji 24/5/24	
1.	Supplied to (Customer Name)	Mubik Kraft, Tamil Nadu	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 24/5/24	

Satyam
24/5/24

Reviewed by (Engineer-CNC)

Manager-CNC