

8487



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.			
2.	Visual Inspection		11890	34/40
3.	Pellet Die No.		OK - 2.8 mm (SEW)	Dog on back 24
4.	Hardened by		11687	UT-OK
5.	Received by after hardening (Name)		herk punny	Relief OK
6.	Hardness achieved on 1 st side		Jayjir	(2-2) 3/2 mm
7.	Hardness achieved on 2 nd side		80-2-50.5 HR	Relief 3-3 6 mm
8.	Ovality after hardening 1 st side		500-50.3 HR	Counter-OK
9.	Ovality after hardening 2 nd side		(0.1) mm	PO - 4.14 mm
10.	Outside Diameter		(0.1) mm	Tapping 120
11.	Inside Diameter		500 mm	Deep - 17 mm
12.	Width of die		420 mm	Tapping Holes
			182 mm	Holes - 12

Inspected By (Sign) & Date

Jayjir 24/5/24

1.	Finish Fitting size 1 st side	489 7.05 7.05 mm
2.	Finish Fitting size 2 nd side	489 7.03 7.05 mm
3.	Finish size made by	

Inspected By (Sign) & Date

Jayjir 24/5/24

1.	Supplied to (Customer Name)	Abhinaba feeds, WB
2.	Dispatch Date	

Reported By (Sign) & Date

Jayjir 24/5/24

Satya 24/5/24

Reviewed by (Engineer-CNC)

Manager-CNC