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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		11890	36150
2.	Visual Inspection		OK - 4.5 mm (C&W)	in 02
3.	Pellet Die No.		12386	W Trade
4.	Hardened by		Work Person	Rebuff - ok
5.	Received by after hardening (Name)		Jayji	(2-2) 3 18 mm
6.	Hardness achieved on 1 st side		80.2 - 80.0 HR	Rebuff 45-0 14 mm
7.	Hardness achieved on 2 nd side		50.0 - 50.5 HR	Grinding - ok
8.	Ovality after hardening 1 st side		(0.1) mm	110 - 454 mm
9.	Ovality after hardening 2 nd side		(0.2) mm	Tapping M20
10.	Outside Diameter		520 mm	Tap 17 mm
11.	Inside Diameter		420 mm	Tapping M16
12.	Width of die		182 mm	Hole - 8

Inspected By (Sign) & Date

Jayji 24/5/24

1.	Finish Fitting size 1 st side	489 7 .02 7.12 mm
2.	Finish Fitting size 2 nd side	489 4 .02 7.10 mm
3.	Finish size made by	_____

Inspected By (Sign) & Date

Jayji 24/5/24

1.	Supplied to (Customer Name)	Abhinav flex, w.B
2.	Dispatch Date	_____

Reported By (Sign) & Date

Jayji 24/5/24

Jayji 24/5/24

Reviewed by (Engineer-CNC)

Manager-CNC