

8484



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.			
2.	Visual Inspection		11918	34150
3.	Pellet Die No.	OK - 2.8 mm	(MSEW)	Draw. No - 1043A/B
4.	Hardened by	9386		UT-OK
5.	Received by after hardening (Name)	Work Finney		Relief - OK
6.	Hardness achieved on 1 st side	Jaujan		(3-3) \approx 22 mm
7.	Hardness achieved on 2 nd side	50.4 - 50.1 HRC	Relief	3-3 \approx 16 mm
8.	Ovality after hardening 1 st side	50.9 - 51.6 HRC		Counter - OK
9.	Ovality after hardening 2 nd side	(0.8) mm @		PC - 645 mm
10.	Outside Diameter	(0.8) mm @		Tapping 120
11.	Inside Diameter	700 mm		Def - 20-8 mm
12.	Width of die	600 mm		Tapping Head
		260 mm		Hols - 12

Inspected By (Sign) & Date

Jaujan 24/5/24

1. Finish Fitting size 1st side

690 \pm .06 \pm .12 mm

2. Finish Fitting size 2nd side

690 \pm .10 \pm .12 mm

3. Finish size made by

Inspected By (Sign) & Date

Jaujan 24/5/24

1. Supplied to (Customer Name)

NeoTech, Gurgaon

2. Dispatch Date

Reported By (Sign) & Date

Jaujan 24/5/24

Satya 24/5/24

Reviewed by (Engineer-CNC)

Manager-CNC