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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	9885	28150 ✓
2.	Visual Inspection	OK - 4.0 mm (M.dumber)	Drum - 419 AB ✓
3.	Pellet Die No.	9692	UT-OK
4.	Hardened by	hark fernus	Reluf - OK
5.	Received by after hardening (Name)	Janjur	(3.3) 3 26 mm
6.	Hardness achieved on 1 st side	48.8 - 48.7 HR _C ⊕	Reluf 4.5 22 mm
7.	Hardness achieved on 2 nd side	49.6 - 51.2 HR _C ⊕	Counter die
8.	Ovality after hardening 1 st side	(0.1) mm	PCP - 645 mm ✓
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping M20 ✓
10.	Outside Diameter	700 mm	Deep - 20.7 mm
11.	Inside Diameter	600 mm	Tapping M16
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Janjur 25/7/23	
1.	Finish Fitting size 1 st side	690 + .10 + .11 mm	
2.	Finish Fitting size 2 nd side	690 + .10 + .10 mm	
3.	Finish size made by	_____	
Inspected By (Sign) & Date		Janjur 25/7/23	
1.	Supplied to (Customer Name)	Gadner Agravel, Mahora 86101	
2.	Dispatch Date	_____	
Reported By (Sign) & Date		Janjur 25/7/23	

[Signature]
26/7/23

Reviewed by (Engineer-CNC)

Manager-CNC