



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

6788

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	9346	120/120
2.	Visual Inspection	OK - 8.0 mm (Jumbo)	Ruroo Dongle 559 ATB
3.	Pellet Die No.	10463	UT-OK
4.	Hardened by	Shree Kishan Shree Kishan	Relief-OK
5.	Received by after hardening (Name)	Jauja	3 HILL
6.	Hardness achieved on 1 st side	52.3 - 57.8 HR	3 HILL
7.	Hardness achieved on 2 nd side	52.4 - 57.0 HR	3 HILL
8.	Ovality after hardening 1 st side	(0.3) mm	Counter-OK
9.	Ovality after hardening 2 nd side	(0.8) mm	POD - 685mm
10.	Outside Diameter	870 mm	Tapping M20
11.	Inside Diameter	630 mm	Deep - 18.8mm
12.	Width of die	265 mm	Tapping Hough Hole - 16

Inspected By (Sign) & Date

Jauja 24/7/23

1.	Finish Fitting size 1 st side	740.5 ± 0.05 ± 0.05 mm Tapper 10°	final size check
2.	Finish Fitting size 2 nd side	740.5 ± 0.05 ± 0.05 mm Tapper 10°	by - Sandeep Singh
3.	Finish size made by		heth- op

Inspected By (Sign) & Date

Jauja 24/7/23

Sign. S.H.S

1.	Supplied to (Customer Name)	JPC Agro, PB	
2.	Dispatch Date		

Reported By (Sign) & Date

Jauja 24/7/23

25/7/23

Reviewed by (Engineer-CNC)

Manager-CNC

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