

job close pending?

6787



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	9759	36/40
2.	Visual Inspection	OK - 3.0 mm Cement	Run 01 Dongro - 830 AP
3.	Pellet Die No.	10761	UT-OK
4.	Hardened by	Lark Ferricy	Relief - OK
5.	Received by after hardening (Name)	Jayje	(2-2) 3 10 mm
6.	Hardness achieved on 1 st side	48.3 - 48.0 HR _C ⊕	3 4 mm
7.	Hardness achieved on 2 nd side	47.0 - 48.1 HR _C ⊕	Counter - OK
8.	Ovality after hardening 1 st side	(0.3) mm	PCD - 350 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	→ Topping 1/2"
10.	Outside Diameter	385 mm	Deep - 13.7 mm
11.	Inside Diameter	305 mm	→ Topping 1/4 of hole - 8
12.	Width of die	125 mm	

Inspected By (Sign) & Date

Jayje 24/7/23

1.	Finish Fitting size 1 st side	381 ± 0.8 ± 0.10 mm	
2.	Finish Fitting size 2 nd side	381 ± 0.10 ± 0.12 mm	
3.	Finish size made by		

Inspected By (Sign) & Date

Jayje 24/7/23

1.	Supplied to (Customer Name)	Shri Krishna Trades, Rajasthan	
2.	Dispatch Date		

Reported By (Sign) & Date

Jayje 24/7/23

(Signature)
24/7/23

Reviewed by (Engineer-CNC)

Manager-CNC