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# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

## Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work rder No.	11836	31/50
2.	Visual Inspection	OK - 3.5 mm (Semi)	know
3.	Pellet Die No.	11810	Edging No 15062 A# VT-OK
4.	Hardened by	work finney	Relief - OK
5.	Received by after hardening (Name)	Jain	(2-2) 2 12mm
6.	Hardness achieved on 1 <sup>st</sup> side	52.4 - 52.9 HR	Relief 4.0 3 9mm
7.	Hardness achieved on 2 <sup>nd</sup> side	52.2 - 52.9 HR	Counter - OK
8.	Ovalty after hardening 1 <sup>st</sup> side	(0.3) mm	100 - 404 mm
9.	Ovalty after hardening 2 <sup>nd</sup> side	(0.3) mm	Tapping M20
10.	Outside Diameter	500 mm	Deep - 17mm
11.	Inside Diameter	420 mm	Tapping No of
12.	Width of die	158 mm	Hobs - 8

Inspected By (Sign) & Date

Jain 10/5/24

1.	Finish Fitting size 1 <sup>st</sup> side	495.88 ± 0.04 7.05 mm Tapper 12°
2.	Finish Fitting size 2 <sup>nd</sup> side	495.88 ± 0.04 7.05 mm Tapper 12°
3.	Finish size made by	

Inspected By (Sign) & Date

Jain 10/5/24

1.	Supplied to (Customer Name)	Dorlesh Pathay, Maharashtra
2.	Dispatch Date	

Reported By (Sign) & Date

Jain 10/5/24

Jain 10/5/24

Reviewed by (Engineer-CNC)

Manager-CNC

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