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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	9889	37/40
2.	Visual Inspection	OK - 3-5 mm (Series)	Dmg to hard steel
3.	Pellet Die No.	9805	07-OK
4.	Hardened by	hark kumar	Relief - OK
5.	Received by after hardening (Name)	Joujir	(2.2) → 7 mm
6.	Hardness achieved on 1 st side	47.1 - 46.0 HRC ⊕	→ 3 mm ✓
7.	Hardness achieved on 2 nd side	47.3 - 47.4 HRC ⊕	Counter - OK
8.	Ovality after hardening 1 st side	(0.3) mm	PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping M20
10.	Outside Diameter	500 mm	Deep - 16.8
11.	Inside Diameter	420 mm	Tapping M16
12.	Width of die	158 mm	holes - 8
Inspected By (Sign) & Date		Joujir 22/7/23	
1.	Finish Fitting size 1 st side	489 ± 0.02 ± 0.04 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.03 ± 0.04 mm	
3.	Finish size made by	→	
Inspected By (Sign) & Date		Joujir 22/7/23	
1.	Supplied to (Customer Name)	Chinnes Aeds, J&K	
2.	Dispatch Date	→	
Reported By (Sign) & Date		Joujir 22/7/23	

1002 - CWP/PHK

Reviewed by (Engineer-CNC)

Manager-CNC