

Job close ending

6782



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	9802	39/10
2.	Visual Inspection	OK - 3.5 mm (SS11)	1) Dry the back side
3.	Pellet Die No.	9050	117-OK
4.	Hardened by	hark fencer	Relief - OK
5.	Received by after hardening (Name)	Jouhar	(3-3) > 18mm
6.	Hardness achieved on 1 st side	48.2 - 49.1 HR @	11mm
7.	Hardness achieved on 2 nd side	47.1 - 47.2 HR @	Point to - OK
8.	Ovality after hardening 1 st side	(0.8) mm	PCD - 58.5 mm
9.	Ovality after hardening 2 nd side	(0.6) mm	Tapping M20
10.	Outside Diameter	62.0 mm	Dep - 18.8 mm
11.	Inside Diameter	52.0 mm	Tapping Ho of
12.	Width of die	186 mm	Hole @ 12

Inspected By (Sign) & Date

Jouhar 21/7/23

1. Finish Fitting size 1st side

610 ± 0.05 ± 0.05 mm

2. Finish Fitting size 2nd side

610 ± 0.05 ± 0.05 mm

3. Finish size made by

Inspected By (Sign) & Date

Jouhar 21/7/23

1. Supplied to (Customer Name)

Chakam Ready mill - HR

2. Dispatch Date

Reported By (Sign) & Date

Jouhar 21/7/23

Reviewed by (Engineer-CNC)

Manager-CNC