



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

6769

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		9886	38155
2.	Visual Inspection	OK - 4.10 mm	(SS17B)	Done Dwg No. 355 A/B
3.	Pellet Die No.	10501		UT-OK
4.	Hardened by	Lark Finney		Relief - OK
5.	Received by after hardening (Name)	Janji		(2-3) 2.91 mm
6.	Hardness achieved on 1 st side	50.1 - 50.0 HRC	Relief	4.5 S 17 mm
7.	Hardness achieved on 2 nd side	50.0 - 50.0 HRC		Counter - OK
8.	Ovality after hardening 1 st side	(0.5) mm		PCD - 585 mm
9.	Ovality after hardening 2 nd side	(0.2) mm		Tapping M20
10.	Outside Diameter	630 mm		Deep - 18.8 mm
11.	Inside Diameter	520 mm		Tapping M16
12.	Width of die	186 mm		Holes - 12

Inspected By (Sign) & Date

Janji 19/7/23

1.	Finish Fitting size 1 st side	610 \pm 0.10 \pm 0.12 mm	
2.	Finish Fitting size 2 nd side	610 \pm 0.12 \pm 0.12 mm	
3.	Finish size made by		

Inspected By (Sign) & Date

Janji 19/7/23

1.	Supplied to (Customer Name)	Baramati Ag 20 Ltd, Maharashtra
2.	Dispatch Date	

Reported By (Sign) & Date

Janji 19/7/23

20/7/23

Reviewed by (Engineer-CNC)

Manager-CNC