



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

6765

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

| S.No. | Check Parameter | Specification | Observations | Remarks |
|-------|--|---------------|--------------|---------------------|
| 1. | Work order No. | | 9886 | 39/10 |
| 2. | Visual Inspection | OK - 8.0 mm | (SSSID) | Dongter hokid |
| 3. | Pellet Die No. | 9061 | | UT-OK |
| 4. | Hardened by | Lark Finney | | Relief - OK |
| 5. | Received by after hardening (Name) | Jaujan | | (3-3) 3 17mm |
| 6. | Hardness achieved on 1 st side | 50.0 - 50.0 | HRC | Relief @ 3.5 3 11mm |
| 7. | Hardness achieved on 2 nd side | 50.3 - 50.0 | HRC | Center - OK |
| 8. | Ovality after hardening 1 st side | (0.9) mm | | PCD - 585mm |
| 9. | Ovality after hardening 2 nd side | (0.2) mm | | Tapping M20 |
| 10. | Outside Diameter | 620 mm | | Deep - 18.8mm |
| 11. | Inside Diameter | 520 mm | | Tapping M16 |
| 12. | Width of die | 186 mm | | Depth - 18.8 |

Inspected By (Sign) & Date

Jaujan 19/7/23

1. Finish Fitting size 1st side

610 ± 0.05 ± 0.04 mm

2. Finish Fitting size 2nd side

610 ± 0.05 ± 0.05 mm

3. Finish size made by

Inspected By (Sign) & Date

Jaujan 19/7/23

1. Supplied to (Customer Name)

Basemati Agro hotel, Naharashtray

2. Dispatch Date

Reported By (Sign) & Date

Jaujan 19/7/23

Reviewed by (Engineer-CNC)

Manager-CNC