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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	9780	21/40
2.	Visual Inspection	ok - 2.8 mm (Senior)	Run 21A/B
3.	Pellet Die No.	9806	UT-OK
4.	Hardened by	hork furnace	Relief - ok
5.	Received by after hardening (Name)	Jaujan	(2-2) 3 22 mm
6.	Hardness achieved on 1 st side	49.2 - 49.3 HR _c (D)	Relief 3-3 19 mm
7.	Hardness achieved on 2 nd side	49.3 - 49.4 HR _c (D)	Counter - ok
8.	Ovality after hardening 1 st side	(0.1) mm	P CD - 454 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping M 3/4"
10.	Outside Diameter	500 mm	Deep - 16.8 mm
11.	Inside Diameter	420 mm	Tapping H ₀ of
12.	Width of die	158 mm	H ₀ - 8

Inspected By (Sign) & Date

Jaujan 19/7/23

1. Finish Fitting size 1st side

496.3 + .10 + .10 mm taper 12°

2. Finish Fitting size 2nd side

496.3 + .11 + .12 mm taper 12°

3. Finish size made by

Inspected By (Sign) & Date

Jaujan 19/7/23

1. Supplied to (Customer Name)

CNC need cutter & Pauling Reels radisha

2. Dispatch Date

Reported By (Sign) & Date

Jaujan 19/7/23

2017/23

1002 - CWP/INK

Reviewed by (Engineer-CNC)

Manager-CNC