

8257



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	11721	36/40 Rev co
3.	Pellet Die No.	OK-3.0 mm (SEW) 11692	Design No 881A+B UT-OK
4.	Hardened by	Mark Penney	Relief OK
5.	Received by after hardening (Name)	Jayju	(2-2) = 10mm 5 4mm
6.	Hardness achieved on 1 st side	51.6-50.4 HRC	
7.	Hardness achieved on 2 nd side	50.3-50.6 HRC	Counter-OK
8.	Ovality after hardening 1 st side	(0.2) mm	PCD-45mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping Ø3/4"
10.	Outside Diameter	500 mm	Deep-18.8mm
11.	Inside Diameter	420 mm	Tapping Ho of
12.	Width of die	173 mm	Hols-8

Inspected By (Sign) & Date

Jayju 17/4/24

1.	Finish Fitting size 1 st side	488.7 ± .10 7.11 mm	
2.	Finish Fitting size 2 nd side	488.7 ± .10 7.12 mm	
3.	Finish size made by		

Inspected By (Sign) & Date

Jayju 17/4/24

1.	Supplied to (Customer Name)	Alorcan, w.b	
2.	Dispatch Date		

Reported By (Sign) & Date

Jayju 19/4/24

Satish 17/4/24

Reviewed by (Engineer-CNC)

Manager-CNC