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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	11535 to 11723	33/50
3.	Pellet Die No.	ok-3.0 mm (CSG)	Dring No 3980 AB
4.	Hardened by	11965	UT-ok
5.	Received by after hardening (Name)	herk punney	Relaf ok
6.	Hardness achieved on 1 st side	Jayju 49.4-50.1 HRC	(3-3) 23mm 3 17mm
7.	Hardness achieved on 2 nd side	50.4-48.1 HRC	Counter-ok
8.	Ovality after hardening 1 st side	(0.5) mm	PCD-565mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep-18.8mm
11.	Inside Diameter	520 mm	Tapping Ho af
12.	Width of die	222mm	Hols-12
Inspected By (Sign) & Date		Jayju 17/4/24	
1.	Finish Fitting size 1 st side	618.5 ± 0.03 ± 0.04 mm Tapper 12°	
2.	Finish Fitting size 2 nd side	618.5 ± 0.03 ± 0.05 mm Tapper 12°	
3.	Finish size made by	→	
Inspected By (Sign) & Date		Jayju 17/4/24	
1.	Supplied to (Customer Name)	AFZ Agro, PB to HDEKA, A 859m	
2.	Dispatch Date	→	
Reported By (Sign) & Date		Jayju 17/4/24	

Satyam 17/4/24

Reviewed by (Engineer-CNC)

Manager-CNC

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