



8199

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11583	42155
2.	Visual Inspection	ok - 4.0 mm (SSS10)	Per spec Dwg No - 3SSA13
3.	Pellet Die No.	12134 12134	UT-OK
4.	Hardened by	Lark Penru	Relief - ok
5.	Received by after hardening (Name)	Satya - 50.2 Jai Jai	(B-3) > 17 mm
6.	Hardness achieved on 1 st side	50.5 - 50.2 HRC	Relief @ 4.5 > 13 mm
7.	Hardness achieved on 2 nd side	50.3 - 50.6 HRC	Counter - ok
8.	Ovality after hardening 1 st side	(0.3) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	630 mm	Deep - 18.8 mm
11.	Inside Diameter	520 mm	Tapping M16
12.	Width of die	222 mm	Holes - 12

Inspected By (Sign) & Date

Jai Jai 10/4/24

1. Finish Fitting size 1st side

610 ± .10 ± .11 mm

2. Finish Fitting size 2nd side

610 ± .09 ± .10 mm

3. Finish size made by

Inspected By (Sign) & Date

Jai Jai 10/4/24

1. Supplied to (Customer Name)

Beramati Agro, Maharashtra

2. Dispatch Date

Reported By (Sign) & Date

Jai Jai 10/4/24

Satya 10/4/24

1002 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC