



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

8197

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11571	38/50
2.	Visual Inspection	OK - 4.0 mm (SSSTD)	Dongle - hard steel
3.	Pellet Die No.	11403	UT - OK
4.	Hardened by	herk Pinner	Relief - OK
5.	Received by after hardening (Name)	Jayjew	(3.3) 3.16 mm
6.	Hardness achieved on 1 st side	49.9 - 50.2 HR	Relief 4.5 12 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.3 HR	Count - OK
8.	Ovality after hardening 1 st side	(0.4) mm	PCD - 585 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18.8 mm
11.	Inside Diameter	520 mm	Tapping M16
12.	Width of die	186 mm	Holes - 12

Inspected By (Sign) & Date

Jayjew 10/4/24

1. Finish Fitting size 1st side

610 ± 0.04 ± 0.05 mm

2. Finish Fitting size 2nd side

610 ± 0.05 ± 0.05 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayjew 10/4/24

1. Supplied to (Customer Name)

Bosamati Agro, Maharashtra

2. Dispatch Date

Reported By (Sign) & Date

Jayjew 10/4/24

10042 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC

Scanned with CamScanner