



# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

8198

Form No.

CNC/QA/FM/03

Rev. No.

01

## Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11577	58/55
2.	Visual Inspection	OK - 4.0 mm (SSSTD)	Rev 60 Ding Ho - 355 AH
3.	Pellet Die No.	11028	UT-OK
4.	Hardened by	hark funny	Relief - OK
5.	Received by after hardening (Name)	Janjan	(3-3) 2.13 mm
6.	Hardness achieved on 1 <sup>st</sup> side	50.1 - 50.5 HRC	Relief 4.5, 5 mm
7.	Hardness achieved on 2 <sup>nd</sup> side	50.3 - 50.7 HRC	Count - OK
8.	Ovality after hardening 1 <sup>st</sup> side	(0.5) mm	PCD - 565 mm
9.	Ovality after hardening 2 <sup>nd</sup> side	(0.5) mm	Tapping M20
10.	Outside Diameter	630 mm	Deep - 18.8 mm
11.	Inside Diameter	520 mm	Tapping No of
12.	Width of die	186 mm	Hole - 12
Inspected By (Sign) & Date		Janjan 10/4/24	
1.	Finish Fitting size 1 <sup>st</sup> side	610 ± .12	± .12 mm
2.	Finish Fitting size 2 <sup>nd</sup> side	610 ± .11	± .12 mm
3.	Finish size made by		
Inspected By (Sign) & Date		Janjan 10/4/24	
1.	Supplied to (Customer Name)	Bansmati Agro, Maharashtra	
2.	Dispatch Date		
Reported By (Sign) & Date		Janjan 10/4/24	

1002 - CW/PINX

Reviewed by (Engineer-CNC)

Manager-CNC

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