



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

8061

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		11548	40/47
2.	Visual Inspection		ok - 3.0 mm (SSCC)	Per 15431 AP
3.	Pellet Die No.		11970	UT-OK
4.	Hardened by		hark panner	Relief-OK
5.	Received by after hardening (Name)		Jayjir	(2-3) 3 13 mm
6.	Hardness achieved on 1 st side		50.2 - 50.6 HRc	Relief 3.5 7 mm
7.	Hardness achieved on 2 nd side		50.1 - 50.4 HRc	Counter-OK
8.	Ovality after hardening 1 st side		(0.5) mm	Pop - 565 mm
9.	Ovality after hardening 2 nd side		(0.4) mm	Tapping M20
10.	Outside Diameter		614 mm	Deep - 18.8 mm
11.	Inside Diameter		520 mm	Tapping M16
12.	Width of die		222 mm	Tools - 12
Inspected By (Sign) & Date		Jayjir 5/4/24		
1.	Finish Fitting size 1 st side	610 + .04 - .04 mm		
2.	Finish Fitting size 2 nd side	610 + .03 - .05 mm		
3.	Finish size made by	←		
Inspected By (Sign) & Date		Jayjir 5/4/24		
1.	Supplied to (Customer Name)	Senthil andraker, Tamil nadu		
2.	Dispatch Date	←		
Reported By (Sign) & Date		Jayjir 5/4/24		

Reviewed by (Engineer-CNC)
Satsar 5/4/24

Manager-CNC