



# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

## Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10229 to 7m to 11595	35/50
2.	Visual Inspection	ok - 3.0 mm (Car. Jumbo)	12501 AD
3.	Pellet Die No.	9699	117-OK
4.	Hardened by	hark punner	Relief - ok
5.	Received by after hardening (Name)	Janji	(33) 2 21 mm
6.	Hardness achieved on 1 <sup>st</sup> side	50-3-50.8 HR	Relief 3.5 15 mm
7.	Hardness achieved on 2 <sup>nd</sup> side	50-6-50.3 HR	6mm/ft - ok
8.	Ovality after hardening 1 <sup>st</sup> side	(0.5) mm	PCD - 640 mm
9.	Ovality after hardening 2 <sup>nd</sup> side	(0.6) mm	Tapping 120
10.	Outside Diameter	700 mm	Deep 18.8 mm
11.	Inside Diameter	600 mm	Tapping Half
12.	Width of die	299 mm	Holes - 12
Inspected By (Sign) & Date		Janji 1/4/24	
1.	Finish Fitting size 1 <sup>st</sup> side	690 p.07 p.09 mm Tapper 12°	
2.	Finish Fitting size 2 <sup>nd</sup> side	690 p.09 p.10 mm Tapp - 12°	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 1/4/24	
1.	Supplied to (Customer Name)	Suonggal, Maharashtra to 7m to Shivitha, Maharashtra	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 1/4/24	

Reviewed by (Engineer-CNC)

Manager-CNC