



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

8/17

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11434	29/47
2.	Visual Inspection	ok - 2.8 mm (SSCW)	Photo EDmg No - 15431A
3.	Pellet Die No.	11961	UT-OK
4.	Hardened by	hark pinner	Relief - ok
5.	Received by after hardening (Name)	Janji	(3-3) 3 20 mm
6.	Hardness achieved on 1 st side	50.6 - 50.2 HRC	3 18 mm
7.	Hardness achieved on 2 nd side	50.5 - 50.1 HRC	counter - ok
8.	Ovality after hardening 1 st side	(0.5) mm	PCD - 56.5 mm
9.	Ovality after hardening 2 nd side	(0.8) mm	Tapping M20
10.	Outside Diameter	614 mm	Deep - 18.7 mm
11.	Inside Diameter	520 mm	Tapping Ho of
12.	Width of die	222 mm	Hols - 12

Inspected By (Sign) & Date

Janji 28/3/24

1. Finish Fitting size 1st side

610 + .03 + .04 mm

2. Finish Fitting size 2nd side

610 + .05 + .05 mm

3. Finish size made by

Inspected By (Sign) & Date

Janji 28/3/24

1. Supplied to (Customer Name)

Apollo feeds, Nepal

2. Dispatch Date

Reported By (Sign) & Date

Janji 28/3/24

1002 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC