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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11579	31/40
2.	Visual Inspection	OK - 3.5 mm (Scanned)	Provo Edging 15062
3.	Pellet Die No.	11282	07-OK
4.	Hardened by	herk senner	Relief - OK
5.	Received by after hardening (Name)	Janjan	(2-2) 3 12 mm
6.	Hardness achieved on 1 st side	58.1 - 58.2 HRc	3 9 mm
7.	Hardness achieved on 2 nd side	58.1 - 58.1 HRc	Counts - OK
8.	Ovality after hardening 1 st side	(0.2) mm	PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping M20
10.	Outside Diameter	500 mm	Deep - 17.1 mm
11.	Inside Diameter	420 mm	Tapping M16 of
12.	Width of die	158 mm	Hole - 8
Inspected By (Sign) & Date		Janjan 23/3/24	
1.	Finish Fitting size 1 st side	495.88 ± 0.03 p.c.u mm Tapper 12°	
2.	Finish Fitting size 2 nd side	495.88 ± 0.04 ± 0.04 mm Tapper 12°	
3.	Finish size made by	_____	
Inspected By (Sign) & Date		Janjan 23/3/24	
1.	Supplied to (Customer Name)	A2 Enterprises, Kuronasi	
2.	Dispatch Date	_____	
Reported By (Sign) & Date		Janjan 23/3/24	

Saty 23/3/24

Reviewed by (Engineer-CNC)

Manager-CNC