

8078



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11408	62147
2.	Visual Inspection	ok - 3.5 mm CS&W	no 1 Ding - 605 AB
3.	Pellet Die No.	12079	UT-OK
4.	Hardened by	hork Punner	Reluf - ok
5.	Received by after hardening (Name)	Janjan	(3-3) 5 12 mm
6.	Hardness achieved on 1 st side	50.2 - 50.3 HRC	Reluf 4.0 5 mm
7.	Hardness achieved on 2 nd side	50.4 - 50.3 HRC	Grants - ok
8.	Ovality after hardening 1 st side	(0.9) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	674 mm	Deep - 18.8 mm
11.	Inside Diameter	520 mm	Tapping M16
12.	Width of die	222 mm	Hols - 12

Inspected By (Sign) & Date

Janjan 21/3/24

1. Finish Fitting size 1st side

612.5 ± .10 ± .10 mm Tapper 4°

2. Finish Fitting size 2nd side

612.5 ± .08 ± .09 mm Tapper 4°

3. Finish size made by

Inspected By (Sign) & Date

Janjan 21/3/24

1. Supplied to (Customer Name)

A.R Breeding Terminal ready

2. Dispatch Date

Reported By (Sign) & Date

Janjan 21/3/24

Janjan 21/3/24

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CW/PINK