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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11423	40/50 ✓
2.	Visual Inspection	ok - 3.5 mm (Fy 2mb)	Revo Fitting No - 670A ✓
3.	Pellet Die No.	11535	UT-OK ✓
4.	Hardened by	work Puner	Relief - ok ✓
5.	Received by after hardening (Name)	Janjan	(33) 3 17mm ✓
6.	Hardness achieved on 1 st side	50.6 - 50.8 HRC	Relief 4.0 3 10mm ✓
7.	Hardness achieved on 2 nd side	52.0 - 51.1 HRC	Counter - ok ✓
8.	Ovality after hardening 1 st side	(0.7) mm	PCD - 724 mm ✓
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M22 ✓
10.	Outside Diameter	760 mm / 800	Deep - 27.8 mm ✓
11.	Inside Diameter	660 mm	Tapping No. of ✓
12.	Width of die	290 mm	Holes - 12 ✓

Inspected By (Sign) & Date Janjan 20/3/24

1.	Finish Fitting size 1 st side	800 \pm .12 \pm .12 mm Tapper 10°	Under cut - 20mm ✓
2.	Finish Fitting size 2 nd side	800 \pm .10 \pm .12 mm Tapper 10°	
3.	Finish size made by		

Inspected By (Sign) & Date Janjan 20/3/24

1.	Supplied to (Customer Name)	Kiram Poultry, Mahorahat	
2.	Dispatch Date		

Reported By (Sign) & Date Janjan 20/3/24

Reviewed by (Engineer-CNC)

Manager-CNC