



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

8089

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		11453	50/55
2.	Visual Inspection		ok - 6.0 mm (SS4W)	14924/16
3.	Pellet Die No.		11942	UT-OK
4.	Hardened by		hark pinner	Relief - ok
5.	Received by after hardening (Name)		Janjan	(3-3) > 11 mm
6.	Hardness achieved on 1 st side		50.2 - 50.0 HRC	Relief 6.5 > 5 mm
7.	Hardness achieved on 2 nd side		50.0 - 50.0 HRC	Counter - ok
8.	Ovality after hardening 1 st side		(0.8) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side		(0.7) mm	Tapping M20
10.	Outside Diameter		630 mm	Deep + 8.8 mm
11.	Inside Diameter		520 mm	Tapping M16
12.	Width of die		299 mm	Holes - 12

Inspected By (Sign) & Date

Janjan 20/3/24

1.	Finish Fitting size 1 st side	610 + .05 + .05 mm
2.	Finish Fitting size 2 nd side	610 + .05 + .05 mm
3.	Finish size made by	

Inspected By (Sign) & Date

Janjan 20/3/24

1.	Supplied to (Customer Name)	Suguna foods, Tamil Nadu
2.	Dispatch Date	

Reported By (Sign) & Date

Janjan 20/3/24

Reviewed by (Engineer-CNC)

Manager-CNC

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