

8062



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		11336 to 11510	24/30/50
2.	Visual Inspection		ok - 4.0 mm (SS&W)	Dring to hok 24
3.	Pellet Die No.		11724	07-OK
4.	Hardened by		hok ferney	Relief - ok
5.	Received by after hardening (Name)		Jayju	Ø 4.5 3.26 mm
6.	Hardness achieved on 1 st side		50.8 - 50.2 HR	Ø 5.0 3 20 mm
7.	Hardness achieved on 2 nd side		50.4 - 50.6 HR	Counts - ok
8.	Ovality after hardening 1 st side		(0.2) mm	Ø CD. 565 mm
9.	Ovality after hardening 2 nd side		(0.2) mm	Tapping H20
10.	Outside Diameter		620 mm	Deep - 18.8 mm
11.	Inside Diameter		520 mm	Tapping H of
12.	Width of die		222 mm	Holes = 12

Inspected By (Sign) & Date

Jayju 19/3/24

1. Finish Fitting size 1st side

610 ± 0.05 ± 0.05 mm

2. Finish Fitting size 2nd side

610 ± 0.05 ± 0.05 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayju 19/3/24

1. Supplied to (Customer Name)

Godrej Agro Vet, U.P

2. Dispatch Date

Reported By (Sign) & Date

Jayju 19/3/24

Jayju 19/3/24

Reviewed by (Engineer-CNC)

Manager-CNC