

8053



# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

## Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11376	4215r
2.	Visual Inspection	ok - 6.0 mm (M.I. Number)	Pr co Drg No 420 AB
3.	Pellet Die No.	12134	UT-ok
4.	Hardened by	herk punia	Reluf - ok
5.	Received by after hardening (Name)	Jauja	(2.3) = 19 mm
6.	Hardness achieved on 1 <sup>st</sup> side	50.2-50.5 HR	Reluf 6.5 13 mm
7.	Hardness achieved on 2 <sup>nd</sup> side	50.3-50.4 HR	Count - ok
8.	Ovality after hardening 1 <sup>st</sup> side	(0.6) mm	PCD - 645 mm
9.	Ovality after hardening 2 <sup>nd</sup> side	(0.8) mm	Tapping M20
10.	Outside Diameter	710 mm	Dep - 20.7 mm
11.	Inside Diameter	600 mm	Tapping M16
12.	Width of die	222 mm	Holes - 12

Inspected By (Sign) & Date

Jauja 18/3/24

1. Finish Fitting size 1<sup>st</sup> side

690  $\pm$  .10  $\pm$  .12 mm

2. Finish Fitting size 2<sup>nd</sup> side

690  $\pm$  .12  $\pm$  .12 mm

3. Finish size made by

Inspected By (Sign) & Date

Jauja 18/3/24

1. Supplied to (Customer Name)

Madhraj Agrawal, Karnadka

2. Dispatch Date

Reported By (Sign) & Date

Jauja 18/3/24

Reviewed by (Engineer-CNC)

Manager-CNC