

8059



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	1108370/11600	33/40
2.	Visual Inspection	ok - 3.0 mm (diameter)	Dog hole - hok. Std
3.	Pellet Die No.	11592	ok
4.	Hardened by	hok. Pinner	Reluf ok
5.	Received by after hardening (Name)	Jay Jew	(2-2) 3.13 mm
6.	Hardness achieved on 1 st side	52.6 - 52.8 HRC	Relufa 3.5, 5, 7 mm
7.	Hardness achieved on 2 nd side	51.6 - 52.8 HRC	Counts - ok
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 355 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M16
10.	Outside Diameter	4.00 mm	Deep - 19 mm
11.	Inside Diameter	3.320 mm	Tapping Hoef
12.	Width of die	142 mm	Hok. - 8

Inspected By (Sign) & Date

Jay Jew 18/3/14

1.	Finish Fitting size 1 st side	393 ± 0.05 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	393 ± 0.05 ± 0.05 mm	
3.	Finish size made by		

Inspected By (Sign) & Date

Jay Jew 18/3/14

1.	Supplied to (Customer Name)	Shweta Breeding, U.P. to evergrow feed, 1 Hk	
2.	Dispatch Date		

Reported By (Sign) & Date

Jay Jew 18/3/14

Reviewed by (Engineer-CNC)
Santosh 18/3/14

Manager-CNC