

8055



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11386	40155
2.	Visual Inspection	ok - 8.0 mm (SSSTD)	Per on 557 AB
3.	Pellet Die No.	#20 11025	UT-OK
4.	Hardened by	Lark Finney	Relief - ok
5.	Received by after hardening (Name)	Janjan	(3.3) 3 23 mm
6.	Hardness achieved on 1 st side	51.1 - 50.9 HRC	3 15 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.0 HRC	Counter - ok
8.	Ovality after hardening 1 st side	(0.6) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping M16
10.	Outside Diameter	630 mm	Deep - 18.8
11.	Inside Diameter	520 mm	Tapping M16
12.	Width of die	182 mm	Keys - 12

Inspected By (Sign) & Date

Janjan 18/3/24

1. Finish Fitting size 1st side

621 7.09 p.10 mm Tapper 12°

2. Finish Fitting size 2nd side

621 5.10 p.11 mm Tapper 12°

3. Finish size made by

Inspected By (Sign) & Date

Janjan 18/3/24

1. Supplied to (Customer Name)

Kse Ltd, Kerala

2. Dispatch Date

Reported By (Sign) & Date

Janjan 18/3/24

Janjan 18/3/24

100x2 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC