



# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/02

Rev. No. 01

## Inprocess Inspection (Pellet Dies)

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1	Work Order No.		9780	21/40
2	Machined By		V.T.L. n/c Shop	Signature, 17/7/23
3	Pallet Die No.		9806 (2.8) mm	Rec-01
4	Die Category	Drg. No.	Senior	
5	Out Side Diameter	Drg. No.	500 mm Step 00, 499 mm	Tabber, 12
6	Inside Diameter	Drg. No.	420.12 mm	Step length, 17 mm
7	Width of Pellet Die	Drg. No.	158 mm	
8	Grooves as per Drawing	Drg. No.	12 x 8 x 3 mm   12 x 8 x 3 mm	
9	Fitting Sizes on CNC Plate	Drg. No.	OK	
10	Drilling Area Surface Smoothness		OK	
11	Tapping Operator		n/c Shop	Tapping No. of holes - 8 Both Side
12	Tapping PCD		454 mm	
13	Tapping Hole Diameter		031/2 Check by 031/2 Beld	
14	Tapping On Second Side	Half pitch of 1st side	OK	
15	Tapping Hole Depth		Drill Depth, 18.4 mm	Tapping Depth, 16.8
16	Perpendicularity of Tapped Hole		yes	
17	Visual Inspection Before Gun Drilling		OK	

### Inspected By (Sign) & Date

Rawi 17/7/23

1	As per programme no.		
2	Gun Drilling Work Completed On		
3	Hole Finish In Gun Drilling	Marked	OK
4	Defective Holes (If Any)		No

Note : Mark the defective holes/Missed holes with the help of Permanent Marker

1	Counter Sinking Depth & Finish	OK							Rawi 22
2	External Relief Dia	3.3 mm	outside (2-2)		Inner				
3	External Relief Depth		22 mm		19 mm				
4	Inspection Done Before Hardening By (Name)								Rawi
5	Material Sent For Hardening By (Name)								Lark Furnace
6	Material Sent For Hardening On Date		17	7	23				

### Inspected By (Sign) & Date

Rawi 17/7/23

Reviewed by (Engineer-CNC)

Manager-QA