



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.			
2.	Visual Inspection		9868	30140
3.	Pellet Die No.	OK - 8.5 mm	(24 mic)	Dring No. horksted
4.	Hardened by	10362		U7-OK
5.	Received by after hardening (Name)	Lark Finney		Reluf - OK
6.	Hardness achieved on 1 st side	Joufir		(2-2) 3 14 mm
7.	Hardness achieved on 2 nd side	49.8 - 48.0 HRC	⊙	3 10 mm
8.	Ovality after hardening 1 st side	51.0 - 47.8 HRC	⊙	Counter - OK
9.	Ovality after hardening 2 nd side	(0.2) mm		Prod - 355 mm
10.	Outside Diameter	(0.1) mm		Chipping M16
11.	Inside Diameter	400 mm		Deep - 18.8 mm
12.	Width of die	320 mm		Chipping No of
		142 mm		Hols - 8

Inspected By (Sign) & Date

Joufir 17/7/23

1.	Finish Fitting size 1 st side	393 + 102 + 0.04 mm	
2.	Finish Fitting size 2 nd side	393 + 0.03 + 0.04 mm	
3.	Finish size made by		

Inspected By (Sign) & Date

Joufir 17/7/23

1.	Supplied to (Customer Name)	B.A. Aals, Assam
2.	Dispatch Date	

Reported By (Sign) & Date

Joufir 17/7/23

[Signature]
17/7/23

Reviewed by (Engineer-CNC)

Manager-CNC