



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	9812	40/15
2.	Visual Inspection	OK - 6.0 mm (SS510)	Photo Dmg No - 557A/B
3.	Pellet Die No.	10497	07-OK
4.	Hardened by	Lark Ferrus	Reluf - OK
5.	Received by after hardening (Name)	Janji	(3-3) = 21 mm
6.	Hardness achieved on 1 st side	50.1 - 50.0 HRC	3 15 mm
7.	Hardness achieved on 2 nd side	50.3 - 50.4 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.2) mm	Rep - 565 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping M16
10.	Outside Diameter	630 mm	Deep - 18.8 mm
11.	Inside Diameter	520 mm	Tapping the cap
12.	Width of die	182 mm 182 mm	Holes - 12

Inspected By (Sign) & Date

Janji 17/7/23

1.	Finish Fitting size 1 st side	621 P.10 P.10 mm Tappa 120
2.	Finish Fitting size 2 nd side	621 Y.12 P.11 mm Tappa 120
3.	Finish size made by	

Inspected By (Sign) & Date

Janji 17/7/23

1.	Supplied to (Customer Name)	RJ Consultant & Engg, Kerala
2.	Dispatch Date	

Reported By (Sign) & Date

Janji 17/7/23

17/7/23

1002 - CNP/MS

Reviewed by (Engineer-CNC)

Manager-CNC