

8030



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		11345	33/60
2.	Visual Inspection	ok - 6-0 mm	(M-dumb)	Inspected by 6540B
3.	Pellet Die No.	11564		UT-ok
4.	Hardened by	herk punner		Relief-ok
5.	Received by after hardening (Name)	Janjari		Ø 7-0 3 27 mm
6.	Hardness achieved on 1 st side	49.9 - 50.7	HRc	All
7.	Hardness achieved on 2 nd side	50.1 - 50.3	HRc	Counter-ok
8.	Ovality after hardening 1 st side	(0.6) mm		Per - 0.45 mm
9.	Ovality after hardening 2 nd side	(0.5) mm		Tapping M20
10.	Outside Diameter	720 mm		Deep - 18.8 mm
11.	Inside Diameter	600 mm		Tapping M16
12.	Width of die	222 mm		Holes - 12
Inspected By (Sign) & Date		Janjari 14/3/24		
1.	Finish Fitting size 1 st side	690 + 0.9 ± 0.10 mm		
2.	Finish Fitting size 2 nd side	690 + 1.2 ± 0.12 mm		
3.	Finish size made by			
Inspected By (Sign) & Date		Janjari 14/3/24		
1.	Supplied to (Customer Name)	Shree Shyam, Rajasthan		
2.	Dispatch Date			
Reported By (Sign) & Date		Janjari 14/3/24		

Signature
14/3/24

Reviewed by (Engineer-CNC)

Manager-CNC