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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11377	41/41
2.	Visual Inspection	ok - 4.0 mm (4.0 mm)	Relief No 377 AB
3.	Pellet Die No.	1069 10966	UT-OK
4.	Hardened by	Herb Pinner	Relief - OK
5.	Received by after hardening (Name)	Jayjeer	(2-2) > 8 mm
6.	Hardness achieved on 1 st side	50.2 - 50.3 HRC	Relief @ 4.5 HRC
7.	Hardness achieved on 2 nd side	50.2 - 49.8 HRC	Caution - OK
8.	Ovality after hardening 1 st side	(0.3) mm	PCD - 456 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping @ 3/4"
10.	Outside Diameter	500 mm	Deep - 14.8 mm
11.	Inside Diameter	428 mm	Tapping Hoop
12.	Width of die	152 mm	Hole - 8
Inspected By (Sign) & Date		Jayjeer 13/3/24	
1.	Finish Fitting size 1 st side	490.2 ± .05 ± .05 mm	
2.	Finish Fitting size 2 nd side	490.2 ± .05 ± .05 mm	
3.	Finish size made by	←	
Inspected By (Sign) & Date		Jayjeer 13/3/24	
1.	Supplied to (Customer Name)	Maha shiv shakti, Rajasthan	
2.	Dispatch Date	←	
Reported By (Sign) & Date		Jayjeer 13/3/24	

Sanyal
13/3/24

Reviewed by (Engineer-CNC)

Manager-CNC