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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11440	40145
2.	Visual Inspection	ok - 4.0 mm (sealer)	2 Days Hr 417AD
3.	Pellet Die No.	10484	OT-ok
4.	Hardened by	hark punjia	Relief - ok
5.	Received by after hardening (Name)	Jayjir	(2-2) 3 9 mm
6.	Hardness achieved on 1 st side	51.0 - 50.5 HRC	Relief 4.5 - 5 mm
7.	Hardness achieved on 2 nd side	51.0 - 50.9 HRC	Coarse - ok
8.	Ovality after hardening 1 st side	(o.d) mm	PCD - 455 mm
9.	Ovality after hardening 2 nd side	(o.d) mm	Tapping ϕ 3/4"
10.	Outside Diameter	510 mm	Deep - 18 mm
11.	Inside Diameter	420 mm	Tapping No of
12.	Width of die	158 mm	Hole - 8
Inspected By (Sign) & Date		Jayjir 12/3/24	
1.	Finish Fitting size 1 st side	488.72 \pm .11 \pm .12 mm	
2.	Finish Fitting size 2 nd side	488.72 \pm .08 \pm .11 mm	
3.	Finish size made by	_____	
Inspected By (Sign) & Date		Jayjir 12/3/24	
1.	Supplied to (Customer Name)	PDC Agro, Punjab	
2.	Dispatch Date	_____	
Reported By (Sign) & Date		Jayjir 12/3/24	

Signature
12/3/24

Reviewed by (Engineer-CNC)

Manager-CNC