

8017



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

8A1
8A2
Rel

P
F

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11441	33/SD
2.	Visual Inspection	OK - 3.0 mm (SSG)	EDing No - 9980 AB
3.	Pellet Die No.	11725	UT-OK
4.	Hardened by	Lark Finney	Relief - OK
5.	Received by after hardening (Name)	Jayfar	(B-3) - 3.17 mm
6.	Hardness achieved on 1 st side	50.8 - 51.1 HR	3 11 mm
7.	Hardness achieved on 2 nd side	51.1 - 51.5 HR	Coarseth - OK
8.	Ovality after hardening 1 st side	(0.4) mm	POD - 565 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	620 mm	Depth - 18.8 mm
11.	Inside Diameter	520 mm	Tapping M16
12.	Width of die	222 mm	to be - 12

Inspected By (Sign) & Date

Jayfar 12/3/24

1. Finish Fitting size 1st side

618.5 + .004 + .05 mm Tapper 12°

2. Finish Fitting size 2nd side

618.5 + .03 + .04 mm Tapper 12°

3. Finish size made by

Inspected By (Sign) & Date

Jayfar 12/3/24

1. Supplied to (Customer Name)

Mosam feeds, Bihar

2. Dispatch Date

Reported By (Sign) & Date

Jayfar 12/3/24

Jayfar 12/3/24

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CW/PINK